

# hibon



## Air injection Vacuum Blower VTB 805.xl

Hibon Ingersoll Rand presents new state-of-the-art technology in three-lobe, positive displacement blowers. This model offers a wide range of design features and incorporates energy efficiency improvements, complying with the strictest operational requirements of a variety of applications. The VTB XL series air-injected, high-vacuum blowers are ideally suited for the rigorous demand of the vacuum truck and industrial vacuum markets. Hibon is a worldwide leader in three-lobe positive displacement blower technology with thousands of units installed around the globe.

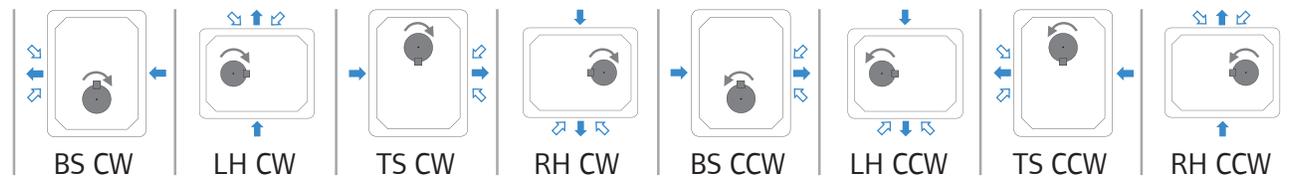
### Characteristics of the VTB XL Series Blower

- Three-lobe impeller construction
- Unique air injection system
- Increased efficiency
- Clearances adjusted automatically during assembly
- Larger oil capacity
- High volume oil thrower
- High performance sealing arrangement using 4 piston rings

### Benefits

- Quieter operation than two-lobe impeller construction
- Allows high vacuum including "dead end" operation without overheating
- No oil or water cooling system (100% oil free air)
- Requires less horsepower for the same performance
- Easier maintenance
- Runs cooler
- Better lubrication of bearings
- Less frequent oil changes

### Configurations



Configuration	With feet option	Without feet
BS CW	F0145701111	F014570111
LH CW	.	F014570101
TS CW	F0145701211	F014570121
RH CW	.	F014570131
BS CCW	F0145701101	F014570110
LH CCW	.	F014570100
TS CCW	F0145701201	F014570120
RH CCW	.	F014570130

- ↻ Shaft rotation
- ➡ Air flow
- ⬇ Air injection
- RH = Right hand shaft
- LH = Left hand shaft
- BS = Bottom shaft
- TS = Top shaft
- CW = Clockwise rotation
- CCW = Counter clockwise rotation

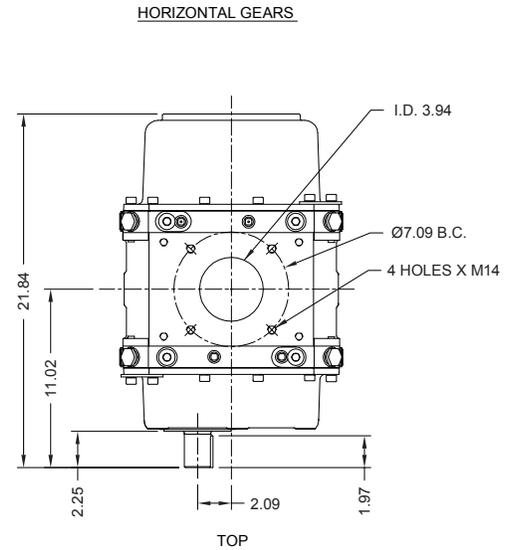
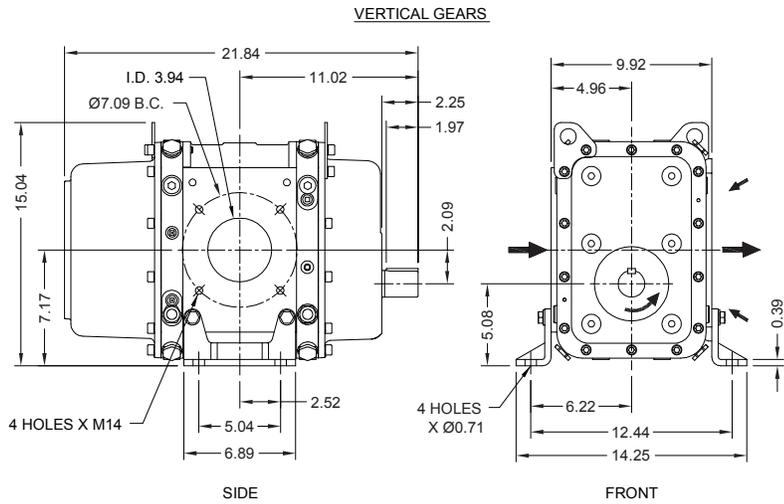
### Performance chart

VOLUME DISPLACEMENT														
Speed (RPM)	9" HG		12" HG		15" HG		18" HG		21" HG		24" HG		27" HG	
	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP	CFM	BHP
2600	262	7	250	9	226	11	203	13	171	15	67	17	-	-
2900	297	8	285	10	262	12	240	15	207	17	102	19	-	-
3200	332	9	320	11	299	14	277	16	243	19	137	21	-	-
3500	367	10	355	13	336	15	313	18	279	21	172	23	-	-
3800	402	11	391	14	372	17	350	20	315	23	207	26	-	-
4000	425	12	414	15	397	18	374	21	339	24	231	27	-	-
4200	448	13	437	16	421	19	399	22	363	25	254	28	-	-
4400	471	14	461	17	446	20	423	24	387	27	277	30	24	33
4600	495	14	484	18	470	21	448	25	411	28	301	31	63	35
4800	518	15	508	19	495	22	472	26	435	29	324	33	94 **	38 **

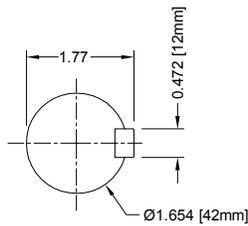
Volume displacement at maximum speed.  
 \*\* For intermittent use only. (15 min / hour)



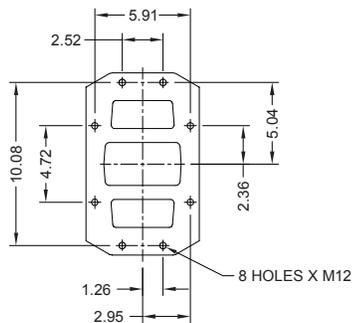
# VTB805XL Dimensions



**SHAFT DETAILS**

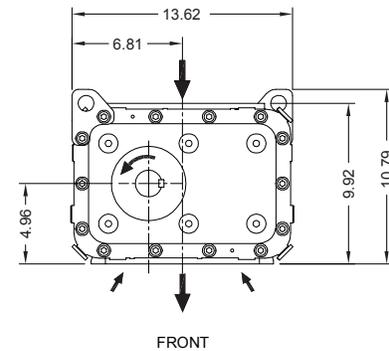


**DISCHARGE FLANGE**



**NOTES:**

1. ENGLISH UNITS (INCH) UNLESS OTHERWISE NOTED.
2. WEIGHT: 264 lbs.
3. C.W. SHAFT ROTATION ALSO AVAILABLE ON REQUEST.
4. DO NOT USE FOR CONSTRUCTION.



## Spare parts

Kit 1 - STANDARD MAINTENANCE KIT No. R014210100	Kit 2 - SET OF RING HOLDERS No. R014092100	Kit 3 - SET OF GEARS No. P148502042	Kit 4 - HEAD PLATE No. P145200497	HIBON LUBE LUBE - 46086567

HIB 015 RT6 - VTB Imperial letter V7  
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